



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB072610-H-B-B09
Job Sheet 201086



Part No: RB072610-H-B-B09

Job Qty: 4 pcs *10 pcs. B.A.*

Part Name: Back



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/25/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
100	NV5000 - 1	4 pcs	10/25/19		1.00	4.00	NV5000 - 1			<i>ALA 5219/10/23 19-10-2</i> <i>9-89</i>
							NV5000 - 2			
110	QC 2	4 pcs	10/25/19		0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
							QC 2 - 62			



Container No: S225560



Part: RB072610-H-B-B09

Job No: 201086

Serial No/Batch: S225560

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/23/19

Plex 9/25/19 8:50 AM Dart.Renwick.Jennifer

9/25/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

120 QC 8	4 pcs	10/25/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
130 Packaging 3-1 - Stock - B4B	4 pcs	10/25/19	0.00 0.00	QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
140 QC 21 - SA	4 pcs	10/25/19	0.00 0.00	QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	4 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS
23
9-89

UHS 19/10/24

BZ

DAS
21
9-89

OCT 25 2019

Part Op 100 - 1-Machine as per folio FC634 FOLIO REV: AA DWG REV: 1 2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: WAKB-09

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.500X2.000	1010-1025 Steel Bar 1.500 X 2.000	.8160 ft (.204 ea)	100-NV5000 - 1	S157068

10X

9/25/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

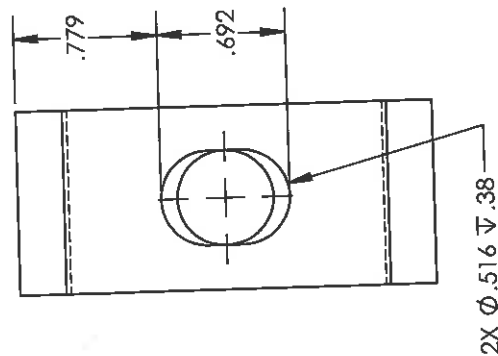
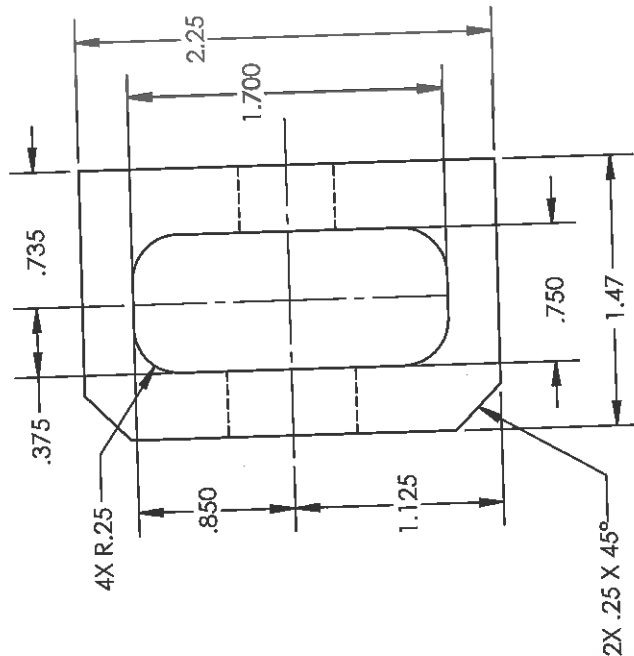
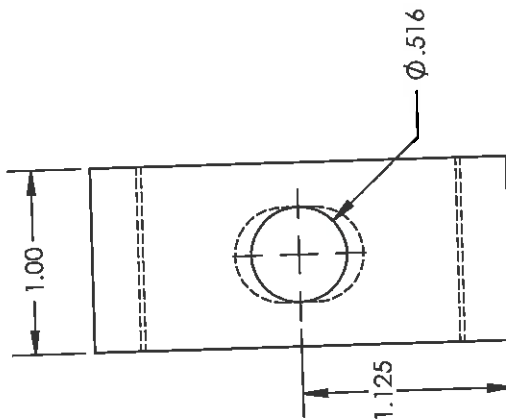
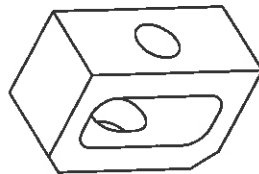
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	M1018B1.500X2.000	1	4	0
Part Specifications				
Specifications could not be found.				

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REVISIONS		DESCRIPTION		REV	ECR	DATE	INITIAL	APPROVED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 201086



TITLE SKID TUBE ATTACHMENT

DWG NO.	RB072610-H-B09	REV	1
MAT'L	1018	DRAWN BY:	PERRITT
UNLESS OTHERWISE SPECIFIED	APPROVED	BY	<i>D. Well</i>
DIMENSIONS ARE IN INCHES	REVIEW	DATE	
.XXX ± .005	TEST	FINISH	SEE -B01
.XX ± .01	ANGLES ± 5°	SPEC	USED ON MODEL
.X ± .1	1. BREAK ALL SHARP EDGES .015 x 45°	PLATING	BELL 206L, 407, & 427
2. DIMENSIONAL LIMITS APPLY AFTER	SCALE	1:1	DATE 3/10/2011
			SHEET 6 OF 7

(-B09)

BACK



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____

Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

